

MICROMAC TOTAL IRON

ON LINE ANALYZER FOR
TOTAL IRON MONITORING IN WATER

MICROMAC TOTAL IRON is a microprocessor controlled On Line analyzer specifically designed for automatic Total Iron monitoring on several types of waters matrix.

✓ **ROBUST AND RELIABLE**

Designed for industrial and Environmental On Line applications Micromac C ensures the highest level of robustness in the electronics, mechanics and hydraulics components. Complete separation between electronics and hydraulics plus a simple and robust LFA* hydraulics allows easy maintenance and long terms reliable operations.

**LFA: Loop Flow Analysis patent pending*

✓ **EASY TO INSTALL**

The analyzer is delivered after a long and successful series of factory tests ready for installation and setup; it is provided with complete set of spares for start up. To start monitoring is enough to connect reagents, sample line, waste line and power supply.

✓ **AUTOMATIC CALIBRATION**

When the Calibration Time interval expires the analyzer performs a Calibration Cycle, storing and checking the new calibrant O. D. If new O.D. exceeds selected limits, an alarm contacts is closed.

✓ **SAMPLE DILUTION**

Sample can be analyzed as it is or after automatic dilution. Automatic dilution is factory adjusted for high range applications.

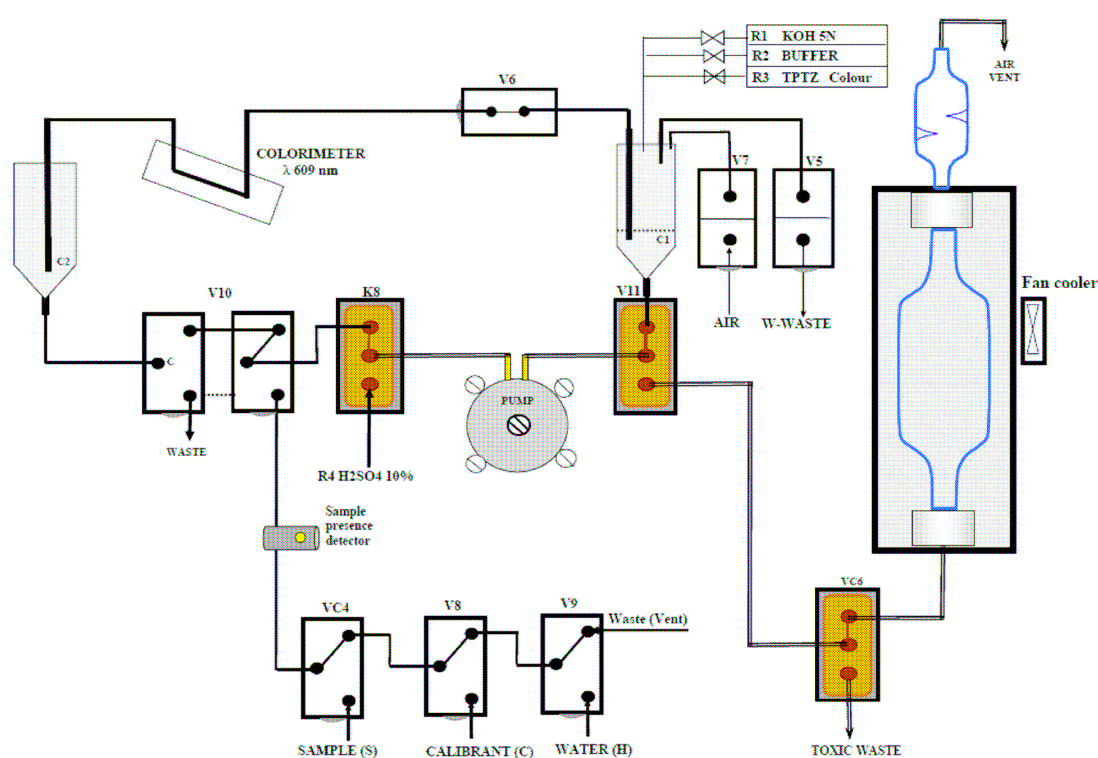
✓ **MEASURING INTERVAL**

User selectable; between two measurements the analyzer remains in stand by mode, without reagents consumption.

✓ **FEATURES AND BENEFITS**

- Fully automatic operation
- Long autonomy; low maintenance and operating cost
- Low reagents consumption;
- Easy operation; plug in analyzer, no special training is required
- Electronics and hydraulics separated
- Serial interface for local o remote PC connection (option)
- The results of the analysis are displayed at the same moment, after 1hour.

Total Iron measuring principle and hydraulic diagram



In this method, the sample is acidified and warmed up to about 95°C to dissolve the suspended iron. After pH correction through a proper buffer addition, the iron reacts with TPTZ (2, 4, 6 - tri (2''- pyridin-s.triazine) to form a violet complex measured at 609nm, Hydroxylamine is used to reduce iron from +3 to +2. The Iron concentration is measured against the calibration factor stored in the analyzer memory.

Technical Specifications

MEASURING PRINCIPLE: Colorimetric; acidic digestion + TPTZ method

COLORIMETER: dual beam, silicon detector

MEASUREMENT TYPE: cyclic

MEASURING INTERVAL: programmable

MEASURING TIME: 23 minutes depending on the range

MEASURING RANGE: 0-0.5/1/2/5/10 ppm, other ranges available on request

DETECTION LIMIT: typically better 2% of the full scale, calculated as for EPA p. 136 appendix B

REPEATABILITY: better than 5%; SD% of 7 replicates at 50% of the full scale

ACCURACY: better than 5% 7 replicates at 20% of the full scale

OUTPUT SIGNAL: 4-20 mA

INPUT SIGNALS: n. 1 Analysis, n. 1 calibration; digital contacts

ALARMS: n. 1 High Limit, n. 1 General, n. 1 Calibration; potential free contacts

SAMPLE AND WASTE DELIVERY: pressure free;

SAMPLE TEMPERATURE: 10° - 40 °C

REAGENTS REPLACEMENT: 3/4 weeks depending on the operating temperature

ENVIRONMENTAL TEMPERATURE: 10 °C - 40 °C;

PROTECTION: IP55

HARDWARE: PC104 industrial standard, Integrated keyboard and graphics display, RS232 option

POWER SUPPLY: 12 V DC external power supply from local power to 12 V DC included

WEIGHT: 33 Kg without reagents; **DIMENSION:** 800x420x280 mm(hxwxwd)

Subject to change without notice



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